

**SUPERPRIMER**

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KFL.2012	n.a.	n.a.

**Description**

2K Acrylic Primer/Filler. Exceptional adherence, Easy sanding, Fast Hardening.  
No Sinkage.

**Recommended for**

Recommended as primer for car refinish, truck, marine.  
Very good adherence on various surfaces like galvanised sheet, aluminium, hard plastic, fiberglass and wood.

For wet on wet application it is recommended using this primer 3:1 25-30% thinner and overcoat with base in 15 minutes.

**Specific Weight Kg/Lt**

1,50

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIIB (c) (540) 540

**°Gloss**

15-25

**Application T°C**

10-35

**Pot-Life 20°C**

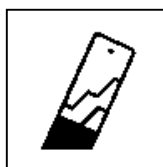
1-2 h

**Colour Code**

RAL 7035

**Application**

spray



Use graduated stick N.: 1

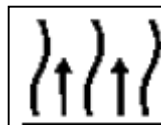
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFL.2012	KFL.2012			100	
	Hardener	FK9.0005	FK9.0004		4+1	17	4+1
	Hardener	FK9.7777	FK9.6666		5+1	13	5+1
	Thinner	RDL.F888	RDL.S777		0,1-0,2	10-15	0,1-0,2
	Viscosity (sF 4 20°C)				22-26	22-26	22-26

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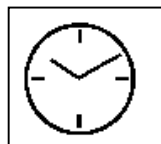
KFL.2012



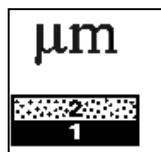
Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,7	1,7	1,7	
2,5	3	2	
1+1	1+1	1+1	
5-7	5-7	5-7	
10	10	10	
6	6	6	
30 min	30 min	30 min	
15x1m	15x1m	15x1m	
55-65	55-65	55-65	
110-130	110-130		

**Sanding with Orbital**


Dry sanding with P360-P400-P500; Wet Sanding with P800-P1000  
 At ambient temperature the sanding must be done after 3 hours from the application

**Polishing**
**Overpaintable with...**

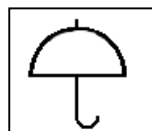
Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask