

# **TECHNICAL DATA SHEET N°**

Ediz. 01/2012

VOC Dir.2004/42/CE: IIIB (c) (540) 540

### SUPERPRIMER

Code	Binder	% by weight:	Pigment/Binder
KFL.2012	n.a.	n.a.	

#### Description

2K Acrilic Primer/Filler. Exceptional adherence, Easy sanding, Fast Hardening. No Sinkage.

#### Recommanded for

Recommended as primer for car refinish, truck, marine.

Very good adherence on various surfaces like galvanised sheet, aluminium, hard plastic, fiberglass and wood.

For wet on wet application it is recommended using this primer  $3:1\ 25-30\%$  thinner and overcoat with base in  $15\ \text{minutes}$ .

### Specific Weight Kg/Lt

1,50

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIIB (c) (540) 540

°Gloss

15-25



Use graduated stick N.:

Application T°C

10-35

Pot-Life 20°C

1-2 h

Colour Code

RAL 7035

Application

spray

		10-25°C	25-35°C	By Vol.	By Weight	Vol. x Airles
	Product	KFL.2012	KFL.2012		100	
	Hardener	FK9.0005	FK9.0004	4+1	17	4+1
	Hardener	FK9.7777	FK9.6666	5+1	13	5+1
S	Thinner	RDL.F888	RDL.S777	0,1-0,2	10-15	0,1-0,2
	Viscosity (sF 4	20°C)		22-26	22-26	22-26



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Gravity Feed

1,7

2,5

1 + 1

5-7

10

30 min

15x1m

55-65

110-130

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HVLP

1,7

1 + 1

5-7

10

30 min

15x1m

55-65

### SUPERPRIMER

Conventional

1,7

1 + 1

5-7

10

30 min

15x1m

55-65

110-130

Suction Feed Spray

Code

KFL.2012



Nozzle (mm) Pression (bar) N. of Passes



Flash off (min) at 20°C Dust off (min) at 20°C



Drying Time at 20°C (h) Drying Time at 60°C (h) Drying Short IR (min x cm)



Dry microns per pass Micron secchi (min \ max)

Theoretical yield (mq\lt)  $\times$  50

### Sanding with Orbital



Dry sanding with P360-P400-P500; Wet Sanding with P800-P1000 At ambient temperature the sanding must be done after 3 hours from the application

### Polishing



Overpaintable with...

Max Time to overcoat at 20°C Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask

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