

ALS STAGNO ALLUMINIUM

Code	Binder	% by weight: Pigment/Binder
KFS.1103		

Description

Alumium Putty/Stopper. High unsaturated polyester resins based putty with a high content of alumium powder.
 Very fast hardening and high restructuring power.

Recommanded for

Suitable as Filler for Automotive, Commercial and Industrial coatings. For all kinds of sheets: steel, wood, cast iron, hard plastic, fiberglass, aluminium and galvanised sheet.

Specific Weight Kg/Lt

1,48

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(b) (250)250

°Gloss
Application T°C

5-35

Pot-Life 20°C

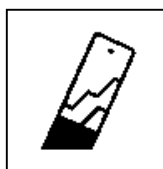
3-6 min.

Colour Code



ALLUMINIUM

Application

SPATOLA

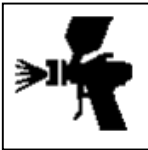




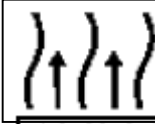




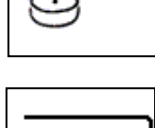


Use graduated stick N.:

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFS.1103	KFS.1103			100	
	Hardener	PEROX	PEROX			2-3	
	Hardener						
	Thinner						
	Viscosity (sF 4 20°C)						

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	 Conventional Gravity Feed	 Suction Feed Spray	 HVLP	 Airless
 Nozzle (mm)  Pression (bar)  N. of Passes  Flash off (min) at 20°C  Dust off (min) at 20°C  Drying Time at 20°C (h) Drying Time at 60°C (h) Drying Short IR (min x cm)  Dry microns per pass Micron secchi (min \ max) Theoretical yield (mq\lt) x 50				

Sanding with Orbital


Dry Sanding first with P80 and then with P120 and P240

Polishing

Overpaintable with...

Max Time to overcoat at 20°C

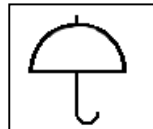
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask