

## BINDER 2K SUPER FINISH CERAMIC

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KJL.4445	KJL.4445	30 / 70

**Description**

A technically advanced (nanotechnology) 2K Acrylic Direct Gloss Enamel . Suitable for truck-chassis, trucks, commercial vehicles, cement mixers, bridges, buildings and metal components of ships. Exceptional adherence and protection, plus anti-scratch and oil resistant properties.

To use directly on steel, galvanized sheet, aluminium and hard plastics.

Compliant to EU Directive 2004/42/CE

**Recommended for**

Recommended for: truck-chassis, concrete mixer, bridges, metal constructions, ship parts etc. It doesn't need any Primer to adhere or any other particular protection. This product passed all tests in saline mist and QUV.

IT IS STRONGLY RECOMMENDED TO MIX WELL THE PRODUCT BEFORE USE

**Specific Weight Kg/Lt**

1

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(e) (840)480

**°Gloss**

100

**Application T°C**

10-35

**Pot-Life 20°C**

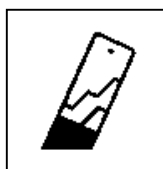
1-2 h

**Colour Code**



vedi software

**Application**

Spray



Use graduated stick N.: 2

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KJL.4445	KJL.4445	KJL.4445		100	
	Hardener	FK9.5555	FK9.5554	FK9.5553	4+1	25	4+1
	Hardener	FK9.7777	FK9.6666	FK9.6663	3+1	33	3+1
	Thinner	RDL.F888	RDL.S777	RDL.L666	0,2-0,4	5-10	0,1
	Viscosity (sF 4 20°C)				20-22	20-22	20-22

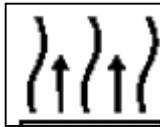
## BINDER 2K SUPER FINISH CERAMIC

**Code**
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Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
2,5	3	2	48-144
1+1	1+1	1+1	1+1
5-10	5-10	5-10	5-10
10-15	10-15	10-15	10-15
18-24	18-24	18-24	18-24
30 min	30 min	30 min	30 min
35-40	35-40	35-40	35-40
60-80	60-80	60-80	60-80
8-9	8-9	8-9	8-9



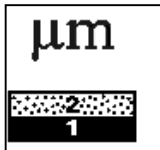
Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

### Sanding with Orbital



### Polishing



### Overpaintable with...

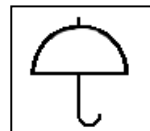
Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask