

BINDER EPOX BUCCIATO

Code	Binder	% by weight: Pigment/Binder
KJE.1303	KJE.1303	10 / 90

Description

2K Epoxy Semi-glossy Enamel Orange Peel Effect. Strong physical resistance against abrasion and chemical resistance against salts, water and weather agents. The orange peel finish allows to mask the imperfections of the non sanded surface. Realisable in mixing pigment and binder at the right mixing ratio.

Recommended for

Ideal to cover the irregularities of the surface.

This kind of binder is not suitable for pure whites and bright colours in general.

Specific Weight Kg/Lt

1,4-1,5

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA j (500) 495

°Gloss

20-30

Application T°C

15-45

Pot-Life 20°C

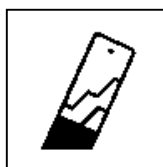
5-6h

Colour Code



Tutte le tinte

Application

Spray



Use graduated stick N.: 2

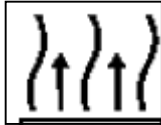
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KJE.1303	KJE.1303			100	
	Hardener	FK8.1112	FK8.1112			25	
	Hardener						
	Thinner	RDL.P333	RDL.P333			5-10	
	Viscosity (sF 4 20°C)					25-27	

BINDER EPOX BUCCIATO
Code
KJE.1303

Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,8-1,9	2,0-2,2	n.a.	1340/1740
2-3	2-3	n.a.	48-180
2-3	2-3	n.a.	1+1/2
10-15	10-15	n.a.	15
15	15	n.a.	15
18-24	18-24	n.a.	18-24
45 min	45 min	n.a.	45 min
n.a.	n.a.	n.a.	n.a.
30-35	30-35	30-35	50-60
70-90	70-90	n.a.	n.a.
5-6	5-6	5-6	n.a.



Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital
**Polishing**
**Overpaintable with...**

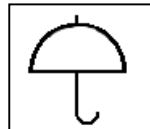
Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask