

# **TECHNICAL DATA SHEET N°** IA28

**Ediz.** 01-2012

VOC Dir.2004/42/CE: IIA(I)(500)500

## BINDER CLOROCAUCCIU' ALCHIDICO

Code

KJA.1672

Binder

KJA.1672

% by weight: Pigment/Binder

20 / 80

#### Description

1K Synthetic Chlorinated Rubber Enamel.

Glossy, excellent coverage plus strong resistance against weather conditions, water and oils. Realisable by mixing pigment and binder at the right mixing ratio.

#### Recommanded for

Recommended as finish for any structure subjected to marine atmosphere and/or light chemical aggression

### Specific Weight Kg/Lt

1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA(I)(500)500

°Gloss

80-85

Use graduated stick N.:

Application T°C

5-50

Pot-Life 20°C

N.A.

Colour Code

TUTTI I COLORI

Application

SPRAY

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KJA.1672	KJA.1672		3	100	3
	Hardener						
	Hardener						
s	Thinner	RDL.P333	RDL.P333		1	30	1
	Viscosity (sF 4 20°C)		23	23	23		



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Nozzle (mm) Pression (bar) N. of Passes



Flash off (min) at 20°C Dust off (min) at 20°C



Drying Time at 20°C (h) Drying Time at  $60\,^{\circ}\text{C}$  (h) Drying Short IR (min x cm)



Dry microns per pass Micron secchi (min \ max) Theoretical yield (mq\lt)  $\times$  50

Conventional							
Gravity Feed	Suction Feed Spray	HVLP	Airless				
1,4-1,6	1,6-1,8	1,4-1,6	1140/1340				
4	4	0,7	48-144				
3	3	2	1+1/2				
10-15	10-15	10-15	10-15				
10	10	10	10				
12-16	12-16	12-16	12-16				
1	1	1	1				
20'X40	20'X40	20 <b>'</b> X40	20'X40				
25-30	25-30	25-30	35-40				
50-70	50-70						
7-8	7-8	7-8					

### Sanding with Orbital



Polishing



Overpaintable with...

Max Time to overcoat at  $20\,^{\circ}\text{C}$ Min Time to overpaint in 20°C



Store free from frost Store in cool place



Protect from umidity



Use fresh air mask