

## BINDER 2K POLIURETANICO TOP

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KJL.0330	KJL.0330	30 / 70

**Description**

2K Polyurethane Direct Gloss Enamel. Excellent coverage, Quick Hardening, Anti-yellowing resistance. The product can be obtained by mixing pigments and binder in the right mixing ratio.

**Recommended for**

Enamel of wide employment: used for Commercial and all types of Industrial coatings(industrial trucks, commercial vehicles, agricultural machineries, filling stations, metallic furnitures, machine tools).  
Compliant to EU Directive 2004/42/CE.

**Specific Weight Kg/Lt**

1

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(d) (420) 420

**°Gloss**

100

**Application T°C**

10-35

**Pot-Life 20°C**

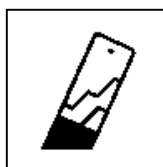
1-2 h

**Colour Code**



vedi software

**Application**

Spray



Use graduated stick N.: 1

		10-25°C	25-35°C	35 - 45°C	By Vol.	By Weight	Vol. x Airles
	Product	KJL.0330	KJL.0330	KJL.0330		100	
	Hardener	FK9.7777	FK9.6666	FK9.6663	3+1	33	3+1
	Hardener	FK9.0005	FK9.0004		2+1	50	2+1
	Thinner	RDL.F888	RDL.S777	RDL.L666	0,2-0,4	5-10	0,1
	Viscosity (sF 4 20°C)				18-21	18-21	21-22

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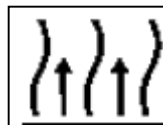
**Code**
**KJL.0330**


### Conventional

Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
3	4	2	48-144
1+1	1+1	1+1	1+1
5-10	5-10	5-10	5-10
10-15	10-15	10-15	10-15
18-24	18-24	18-24	18-24
30 min	30 min	30 min	30 min
25'x40	25'x40	25'x40	25'x40
20-25	20-25	20-25	35-40
50-60	50-60	50-60	50-60
8-9	8-9	8-9	8-9



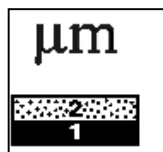
Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

### Sanding with Orbital



### Polishing



possible polishing after 6 hours



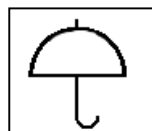
**Overpaintable with...**  
 Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask